



### Sprueing of K2 Li wax objects

Diameter waxwire	2,5 - 3mm
Length waxwire	5 - 8mm
Length included wax object	max. 16mm
Sprueing at single wax objects	Always at the thickest part of the wax-up Anteriors: incisal edge Posteriors: at the cusps
Sprueing 3-unit bridge	Only at the bridge abutment, never at the pontic
Sprue angle at the wax-up object	Axial, in direction of the pressing material
Sprue angle at the cylinder-base	45°
Distance between the objects	min. 3mm
Distance to the top	min. 10mm
Distance to the silicone ring	min. 5mm

Please fix the press channels always at the thickest part of the wax-up objects!

Incisal or cusps!

Sprueing only one object, a second "blind" sprue must be fixed.

Fix different wax-up objects always in the same height!