

## FAQ K2 Li

	Problem	Cause
<b>K2 Li press</b>	Object not fully pressed	Preheating time/-temperature too low  Pressing temperature too low  Different levels when fixing the objects on the base  Wrong fixing /always at the thickest point
	Strong reaction layer	Pressttemperature too high  Unsuitable investment material  Modelling resin
	Distortions on objects	too many objects in zylinder too little space between the objects Unsuitable investment material
<b>K2 Li ceramic</b>	Cracks or fracture after layering	Framework too thin, or ceramic too thick See table framework thickness  Unsuitable pins used, thick metal pins or similar Use only ceramic pins  Reaction layer not completely removed from framework surface  Change of temperature or time in ceramic firing program