

Minimum thickness pressed framework/maximum layering thickness

Maximum layer thickness of the ceramic	0,6	0,7	0,8	0,9	1,2	1,4
Minimum thickness of the pressed framework	0,6	0,8	1	1,1	1,3	1,6

The specifications are in mm.

The pressed framework should never be thinner than the layer thickness of the veneering ceramic!

It ensures the stability of the construction!

The pressed framework should be at least 50% of the total thickness of the construction!

If you don't follow the specifications, this can lead to cracks or fracture of the restoration!