

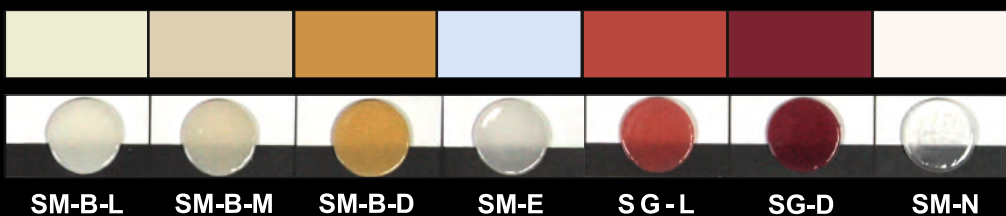
K2 MyStains

Malfarben & Structure

K2 MyStains Malfarben

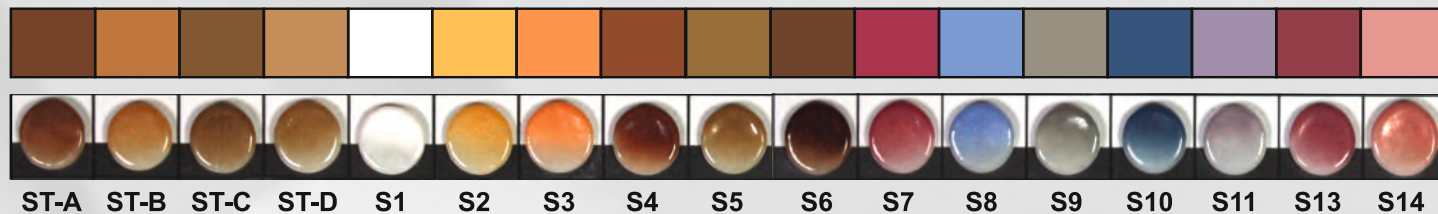


K2 MyStains Structure



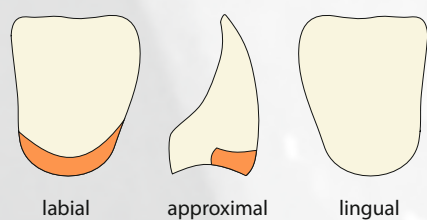
K2 MyStains Glaze Powder



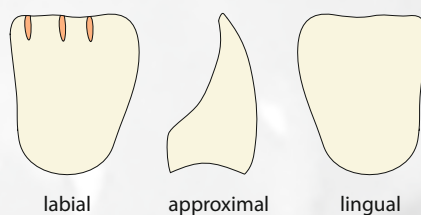
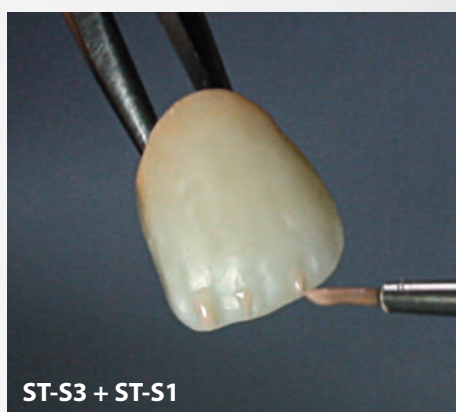


K2 MyStain Malfarben + K2 MyStain Structure

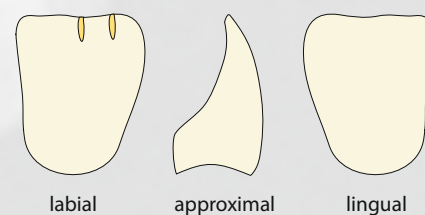
1. erstes bemalen



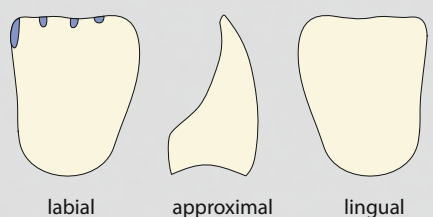
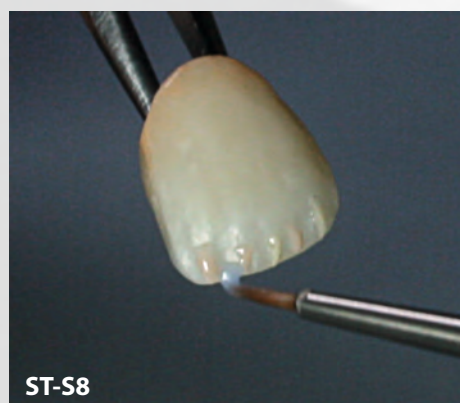
Hals / cervical



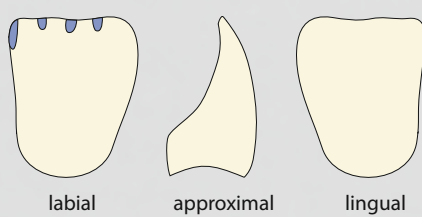
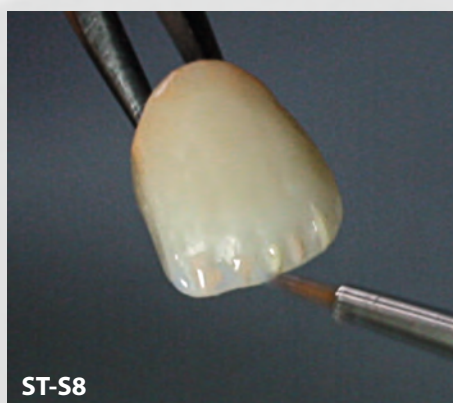
Mammelon



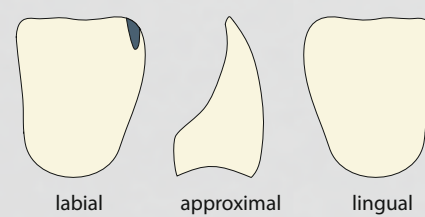
Mammelon hell



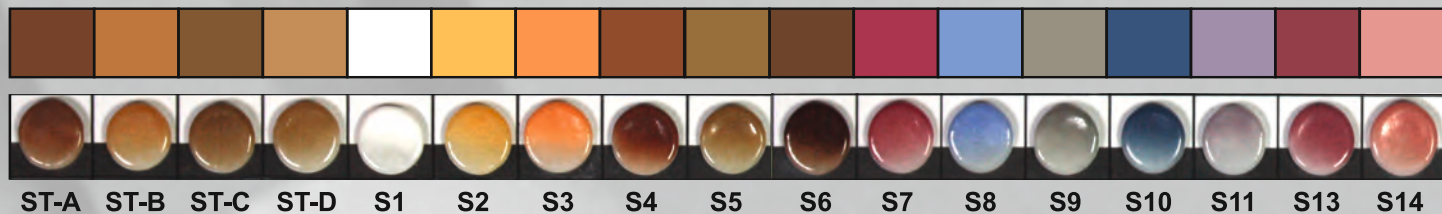
zwischen Mammelon + mesial



zwischen Mammelon + mesial

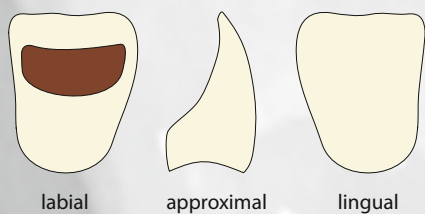
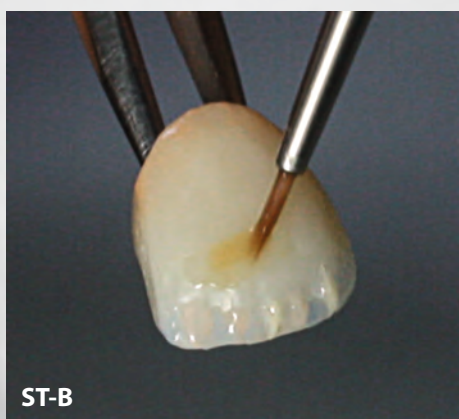


zwischen Mammelon + distal

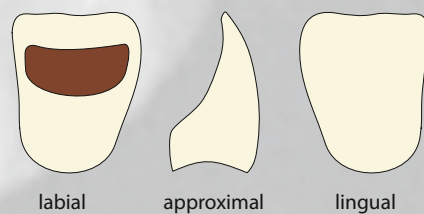


K2 MyStain Malfarben + K2 MyStain Structure

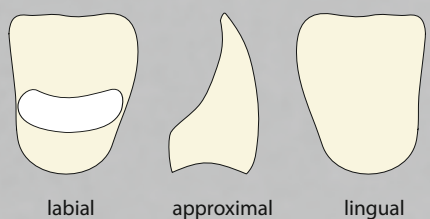
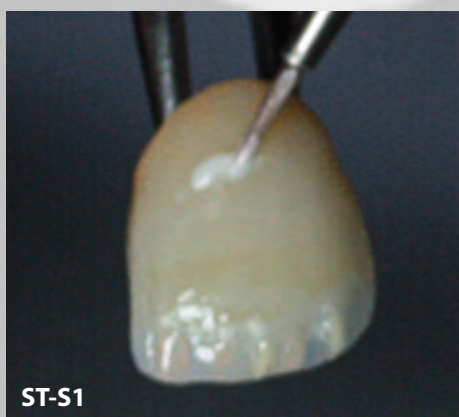
1. erstes bemalen



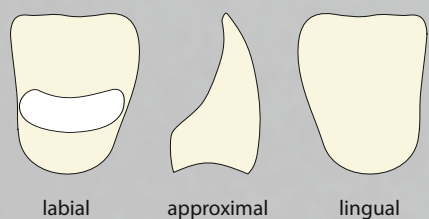
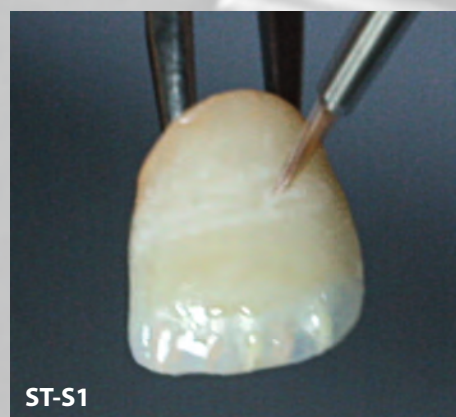
dentin, labial



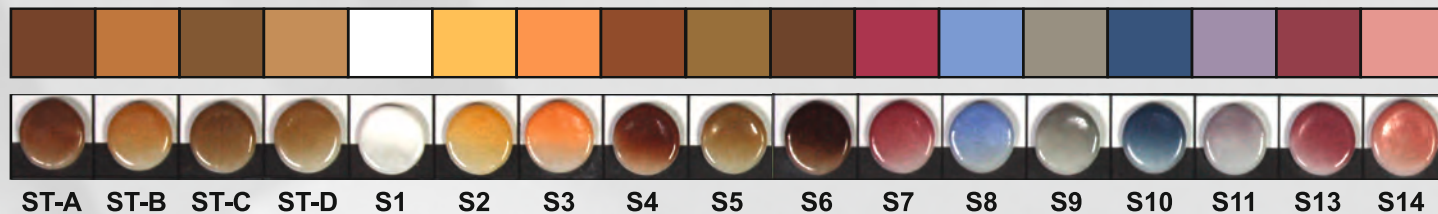
dentin, labial



aufhellen labial

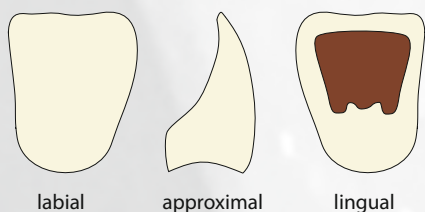
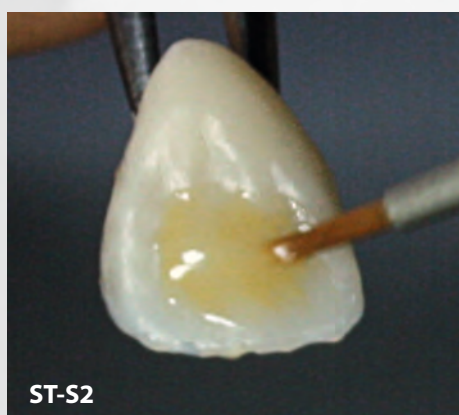


aufhellen labial

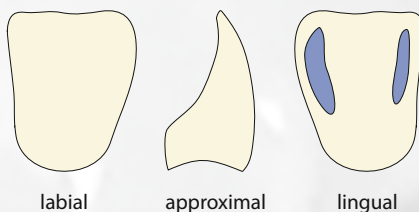
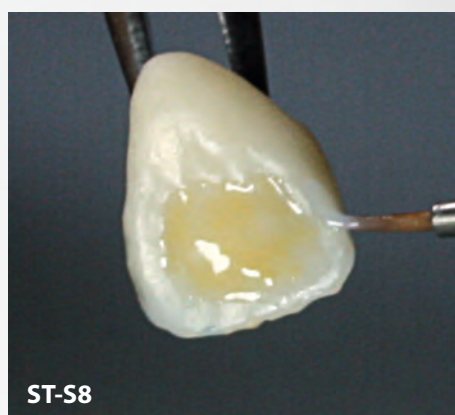


K2 MyStain Malfarben + K2 MyStain Structure

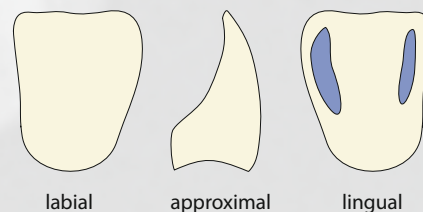
1. erstes bemalen



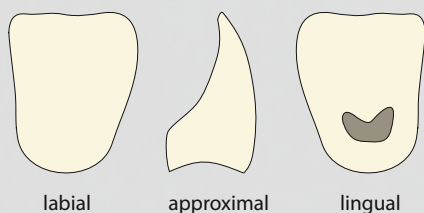
lingual



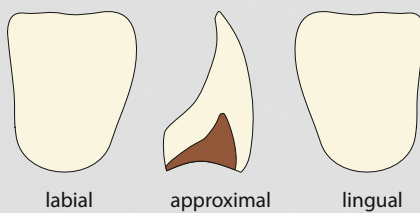
lingual (incisal + approximal)



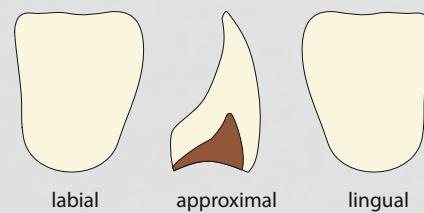
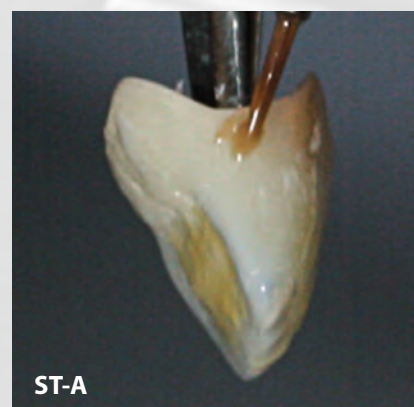
lingual (incisal + approximal)



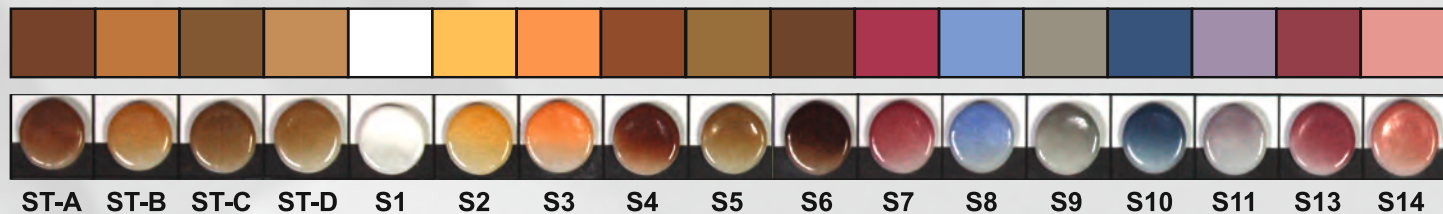
lingualer Höcker



approximal



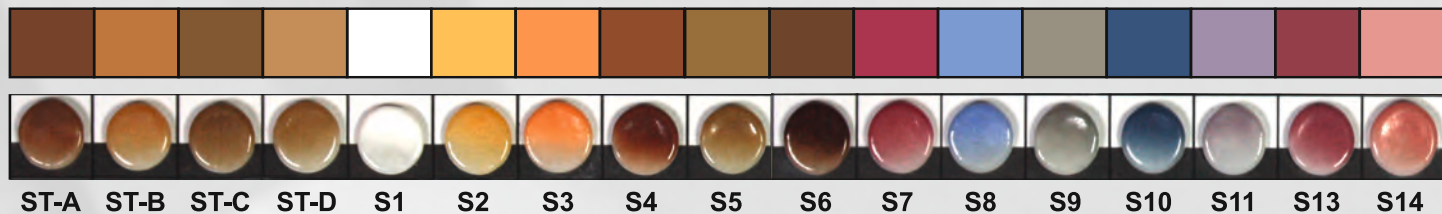
approximal



K2 MyStain Malfarben + K2 MyStain Structure

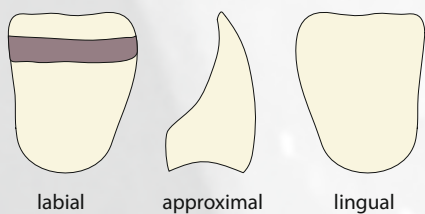
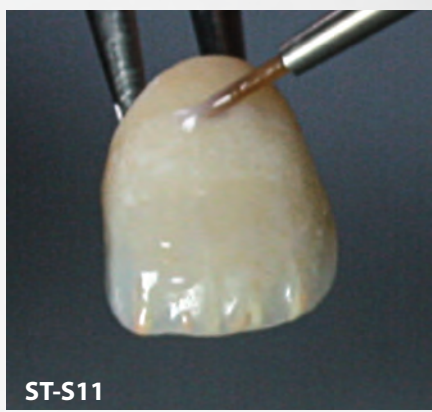
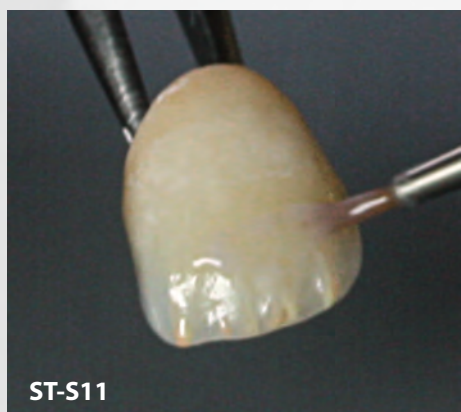
nach erstem Brand



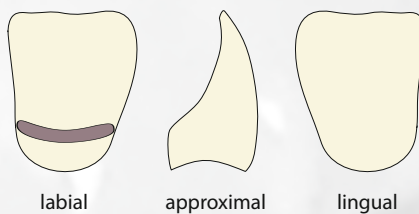


K2 MyStain Malfarben + K2 MyStain Structure

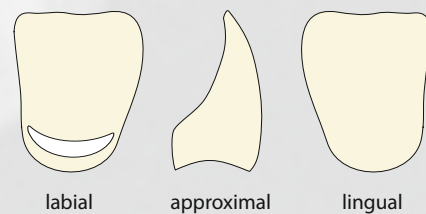
2. vor zweitem Brand



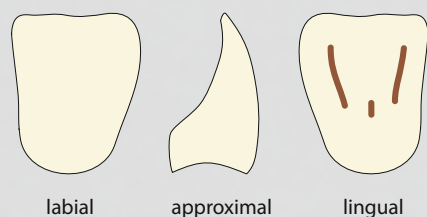
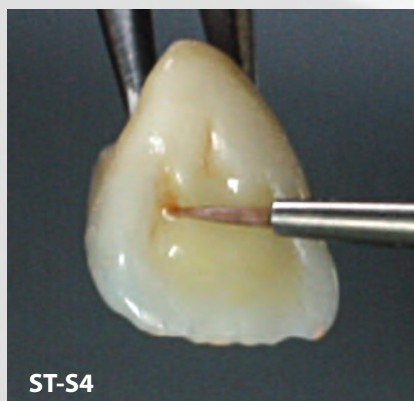
oberer Labialbereich



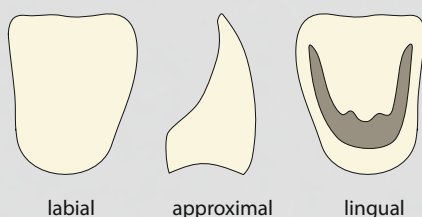
etwas über cervical



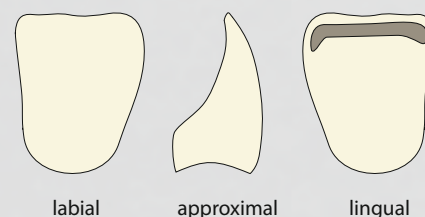
cervikal



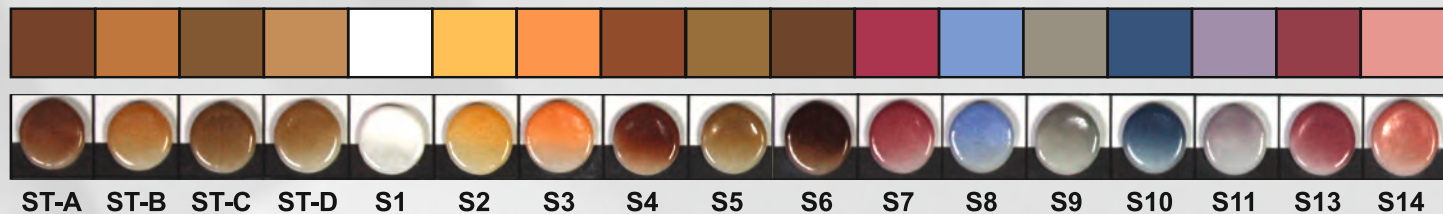
linguale Vertiefungen



lingual approximale Schmelzleisten
+ singulum

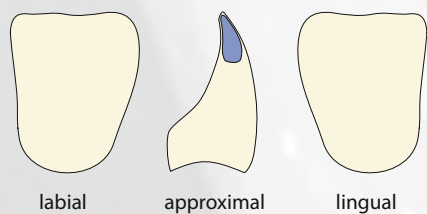
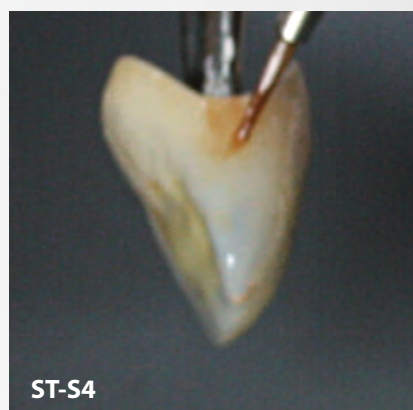
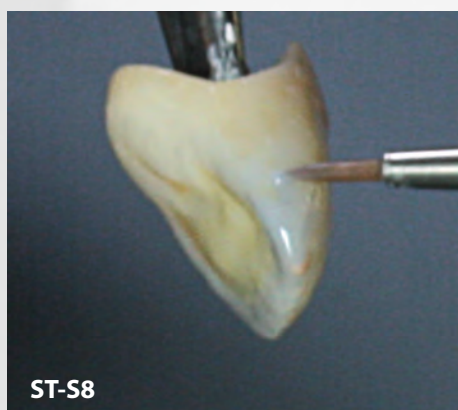


lingual incisal

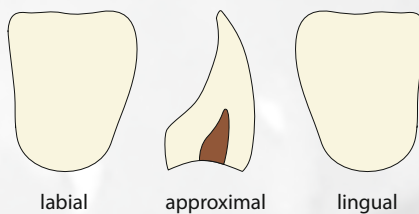


K2 MyStain Malfarben + K2 MyStain Structure

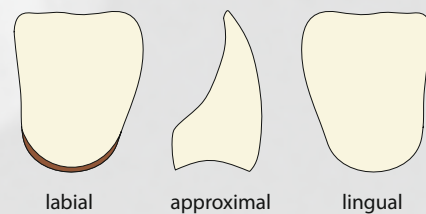
2. vor zweitem Brand



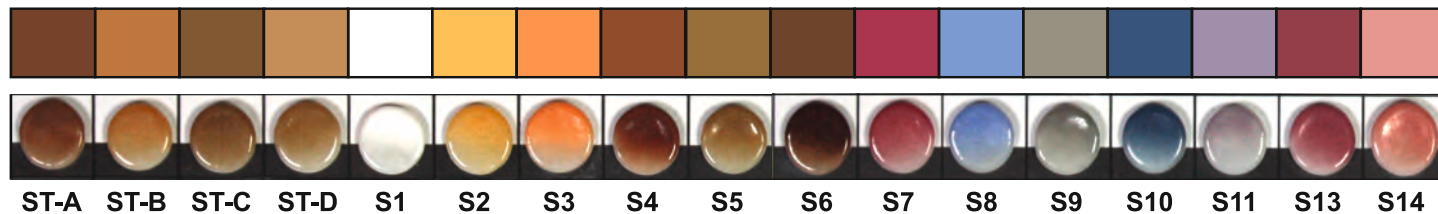
approximal - incisal blau



approximal - cervical

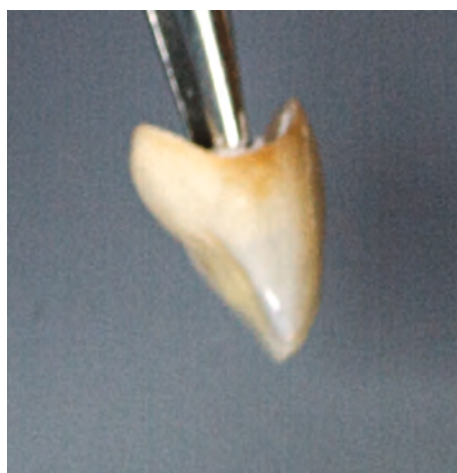


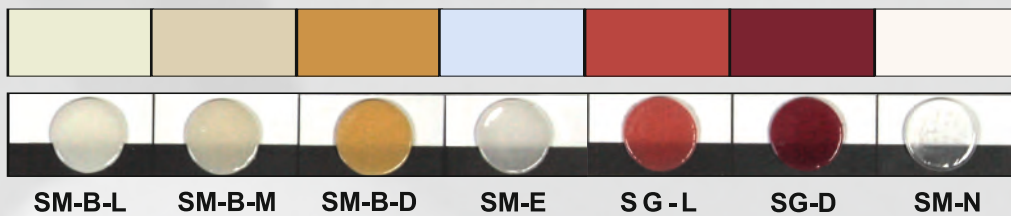
cervikal



K2 MyStain Malfarben + K2 MyStain Structure

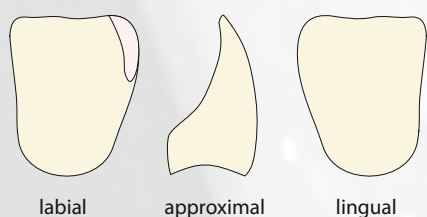
nach zweiten Brand



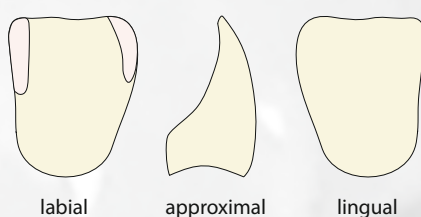


K2 MyStain Malfarben + K2 MyStain Structure

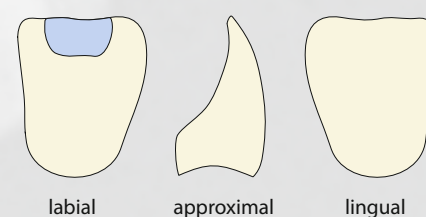
3. Structure



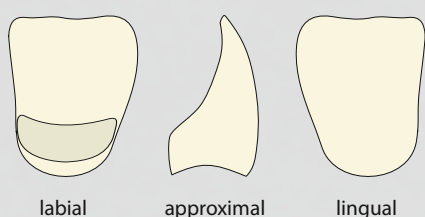
labial, mesial, distal



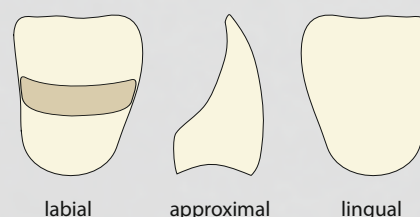
labial, mesial, distal



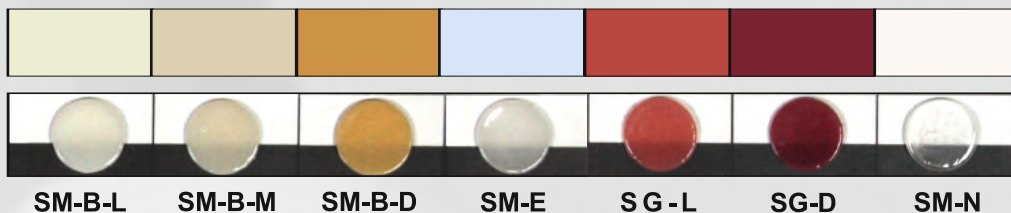
body mitte bis incisal



cervikal

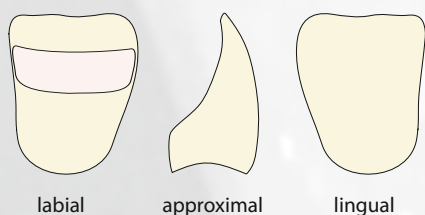
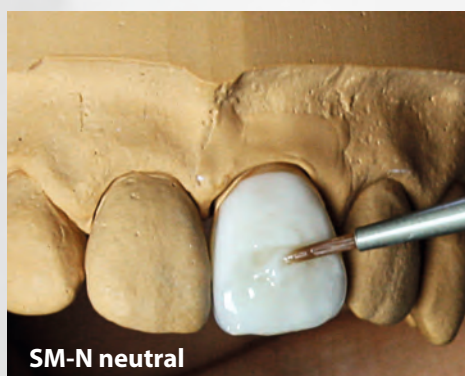


Body

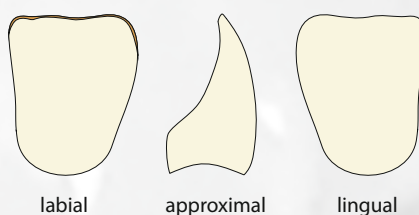


K2 MyStain Malfarben + K2 MyStain Structure

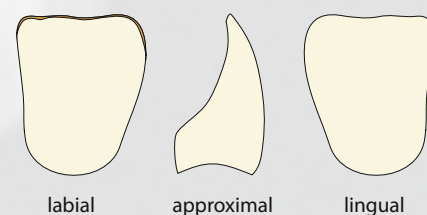
3. Structure



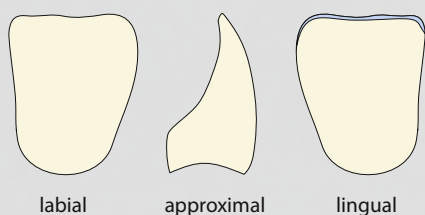
zentral / body



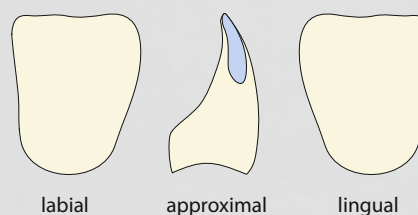
**zwischenrocknen
dann Oberflächenstruktur**



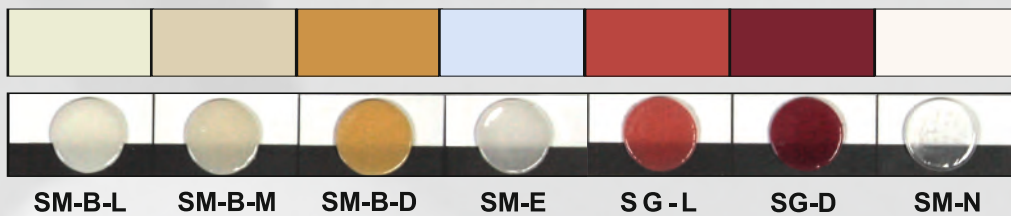
incisal



lingual incisal



**approximal (Kontaktpunkte
max 0,3-0,4mm ohne Belastung)**



K2 MyStain Malfarben + K2 MyStain Structure

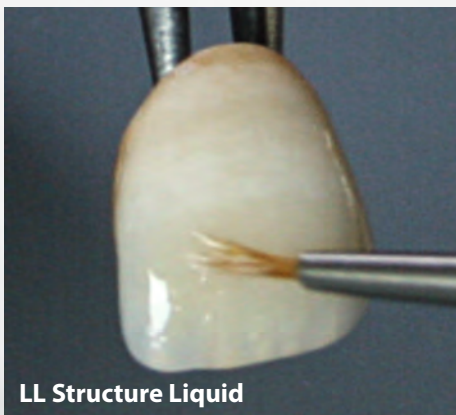
3. Structure - nach Brand



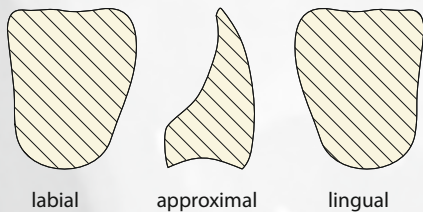


K2 MyStain Malfarben + K2 MyStain Structure

4. vor Glanzbrand



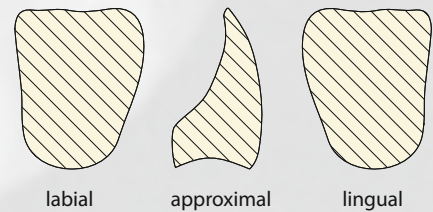
LL Structure Liquid



ringsum mit Structure Liquid



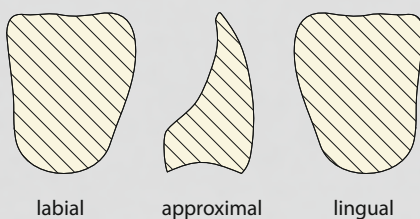
GL / GL-F Glaze Powder



ringsum mit GL Masse



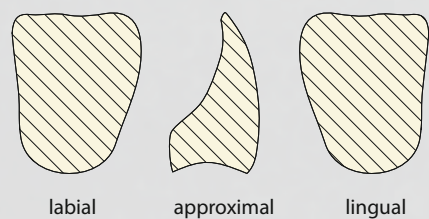
GL / GL-F Glaze Powder



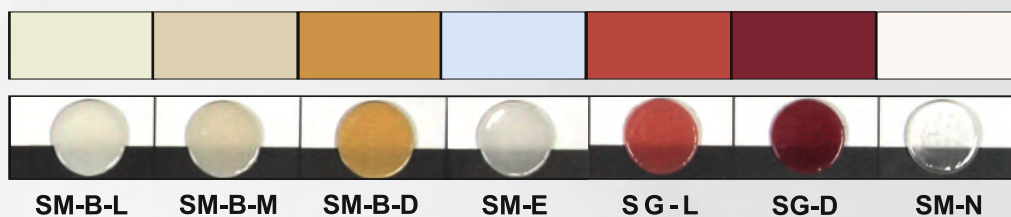
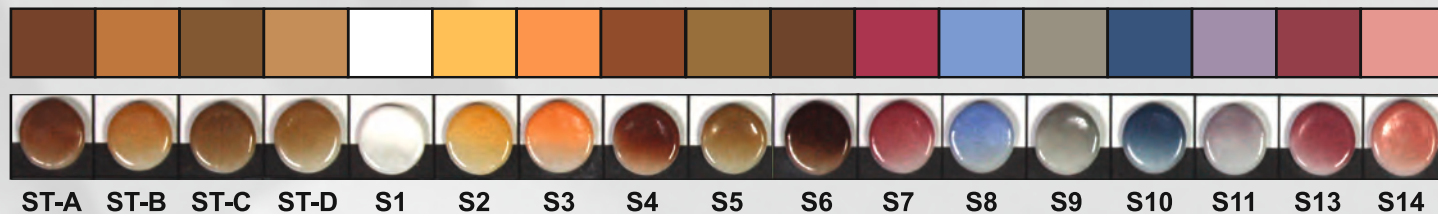
ringsum mit GL Masse



GL / GL-F Glaze Powder

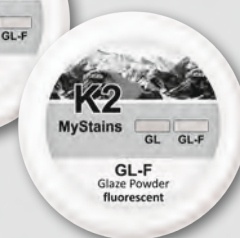


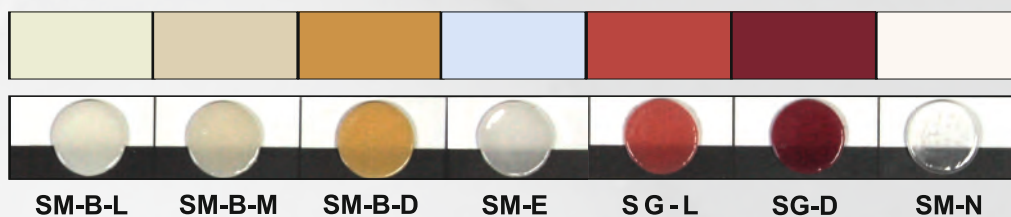
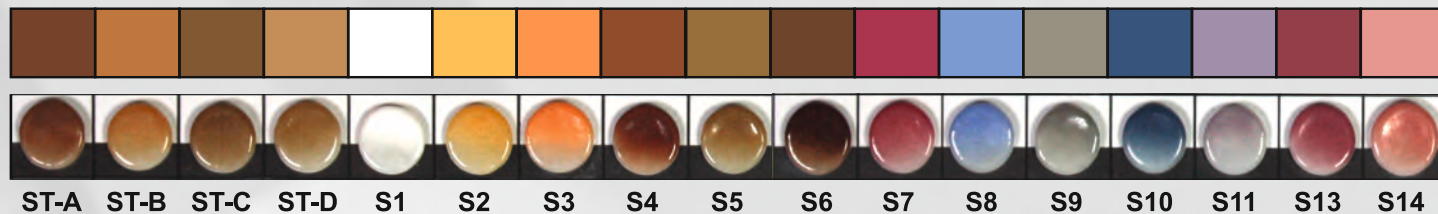
Oberflächenstruktur gestalten



K2 MyStain Malfarben + K2 MyStain Structure

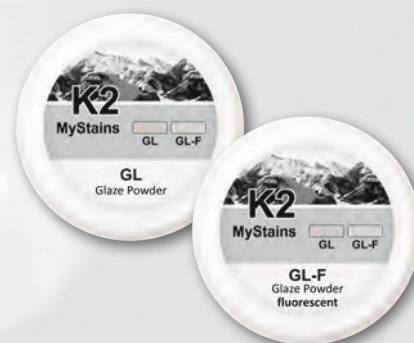
Finish nach Glanzbrand

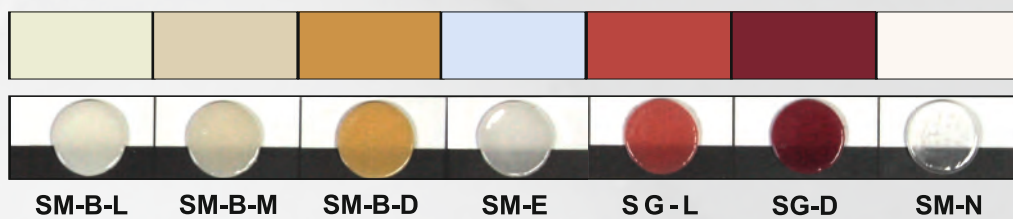
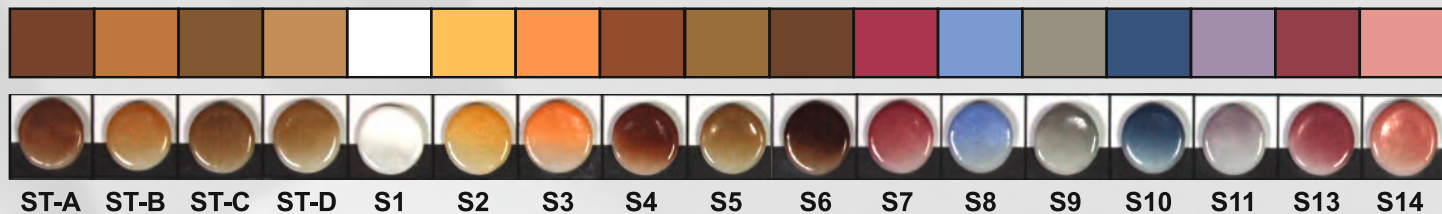




K2 MyStain Malfarben + K2 MyStain Structure

Finish nach Glanzbrand





K2 MyStain Malfarben + K2 MyStain Structure

Finish nach Glanzbrand



Brenntabellen



Brenntabelle für K2 MyStains - Glasur/Malfarbenbrand für alle u.g. Keramiken sowie reines gesintertes Zirkon (Blanks) und monolithisches Lithiumdisilikat (gepresst)

	Starttemperatur	Trocknen	Anstiegstemperatur	Endtemperatur	Haltezeit	Vakuum	Erscheinungs- bild
Low Fusing Ceramic (K2 LF)	480°C / 896°F	4 min	45°C/min / 113°F/min	750°C - 770°C / 1382°F - 1418°F	1 min	Ja	glänzend
High Fusing Ceramic (K2 HF)	480°C / 896°F	4 min	45°C/min / 113°F/min	860°C - 880°C / 1580°F - 1616°F	1 min	Ja	glänzend
Lithiumceramic (K2 Li)	450°C / 842°F	4 min	45°C/min / 113°F/min	750°C - 780°C / 1382°F - 1436°F	1 min	Ja	glänzend
Zirconceramic (K2 Zi)	480°C / 896°F	4 min	45°C/min / 113°F/min	790°C - 810°C / 1454°F - 1490°F	1 min	Ja	glänzend
Zirconium Dioxide (Blanks)	450°C / 842°F	6 min	45°C/min / 113°F/min	800°C - 950°C / 1472°F - 1742°F	1 min	Ja	glänzend
Lithium Disilicate (Blocs)	450°C / 842°F	4 min	45°C/min / 113°F/min	730°C - 780°C / 1346°F - 1436°F	1 min	Ja	glänzend

Die oben angegebenen Brennparameter sind Richtwerte, die stets dem jeweils verwendeten Brennofen und der Situation des Ofens angeglichen werden müssen. Entscheidend ist das richtige Brennresultat.

Wenn aus blauem CAD/CAM gefräst wurde, bitte vor Glasur fertig kristallisieren.



Brenntabelle für K2 MyStains Structure auf Zirkoniumdioxid

Vorheizen	Trockenzeit	Schließzeit	Steigrate	Vakuum	Brenntemperatur	Haltezeit	Langzeit- abkühlung
430°C / 806°F	3 min*	3 min*	40°C/min / 104°F	100%	805°C / 1481°F	1 min	0 - 6 min**

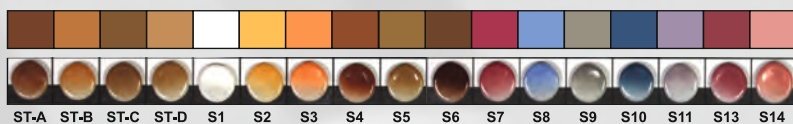
Brenntabelle für K2 MyStains Structure auf Lithiumdisilikat

430°C / 806°F	3 min*	3 min*	40°C/min / 104°F	100%	775°C / 1427°F	1 min	0 - 6 min**
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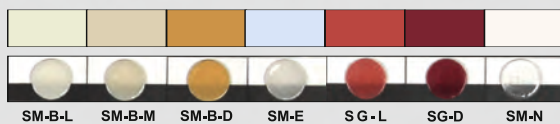
* bei maximaler Schichtstärkenauftraa von 0,5mm, auf jeweils 5min verlängern

** bei massiven Restaurationen bis zu 6 min Langzeitabkühlung

K2 MyStains Malfarben



K2 MyStains Structure



Malfarben: K2 MyStains ...	
388-0001	... ST-A, 2 g
388-0002	... ST-B, 2 g
388-0003	... ST-C, 2 g
388-0004	... ST-D, 2 g
388-0011	... ST-S1, white, 2 g
388-0012	... ST-S2, honey, 2 g
388-0013	... ST-S3, orange, 2 g
388-0014	... ST-S4, beige, 2 g
388-0015	... ST-S5, caramel, 2 g
388-0016	... ST-S6, darkbrown, 2 g
388-0017	... ST-S7, brickred, 2 g
388-0018	... ST-S8, skyblue, 2 g
388-0019	... ST-S9, grey, 2 g
388-0020	... ST-S10, royalblue, 2 g
388-0022	... ST-S11, illusion violet, 2 g
388-0023	... ST-S13, uni red, 2 g
388-0024	... ST-S14, uni gingiva, 2 g

Strukturmassen: K2 MyStains ...	
388-0108	... Structure Body light, SM-B-L, 2 g
388-0109	... Structure Body medium, SM-B-M, 2 g
388-0110	... Structure Body dark, SM-B-D, 2 g
388-0111	... Structure Enamel SM-E, 2 g
388-0112	... Structure Gingiva light SG-L, 2 g
388-0113	... Structure Gingiva dark SG-D, 2 g
388-0114	... Structure neutral SM-N, 2 g

Glasurmassen / Liquid: K2 MyStains ...	
388-0100	... Glaze Powder, GL, 10 g
388-0101	... Glaze Powder, GL-F (fluorescent), 10 g
388-0150	... Glaze Standard Liquid GL, 50 ml
388-1150	... Colors-Structure Liquid LL, 50 ml



K2 MyStains Malfarben

Mit den neuen K2 MyStains Malfarben lassen sich die Keramiken sehr gut bemalen, abtönen und individualisieren. Die Farben bleiben, sofern mit dem entsprechenden Structure Liquid angerührt wurde, sehr gut „stehen“ und der gewollte Effekt bleibt so wie er aufgetragen wurde.

K2 MyStains Structure

können nach den Malfarbenbränden verwendet werden. Zur Individualisierung der Oberflächenstruktur können bis zu 0,5 mm Strukturmasse aufgetragen werden, dies jedoch nur in nicht funktionellen Bereichen.

Das Antragen kleiner Kontaktpunkte ist jedoch möglich.

Hinweis:

- Das Anmischen der Structure Massen sollte auf einer Glas- oder einer keramischen Anmischplatte erfolgen, damit keine Flüssigkeit nachgesogen werden kann.
- Die Massen und das Liquid sollten mit einem Achat- oder Glasspatel anmisch werden.
- Alle K2 MyStains dürfen ausschließlich nur mit dem entsprechenden Liquid angerührt werden. Die Verwendung von Wasser ist dringend zu unterlassen!

Verwendung:

Die **K2 MyStain Malfarben** sind für monolithische Restaurationen und sämtliche, dem WAK Wert entsprechenden, niedrig- oder hochschmelzenden keramischen Verblendungen geeignet.

Die **Strukturmassen** dürfen ausschließlich für Zirkon und Lithiumdisilikat verwendet werden.

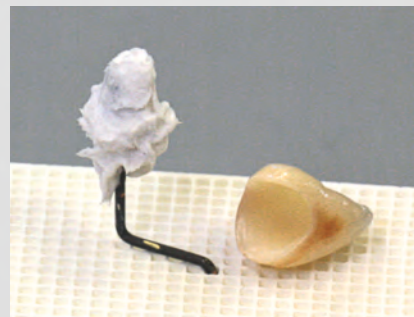
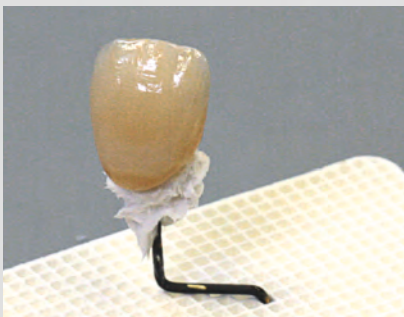


empfohlen:

Fix Firing Paste, Brennträgerpaste

Nach dem Keramikbrand Restaurationen einfach vom Brennwatte-Stumpf abheben.

- leicht zu entfernen
- kein Abstrahlen oder Herauskratzen notwendig



K2 MyStain Malfarben + K2 MyStain Structure

